Extruded Aluminum Louver ▲ 4" Deep ▲ 35° Drainable Straight Blades ▲ Combination Adjustable ▲ Concealed Actuator

STANDARD MATERIALS AND CONSTRUCTION

FRAME: .081" thk. (nominal) extruded aluminum 6063-T52/T6

alloy.

BLADES: Stationary blades are made from .081" thk. (nominal)

extruded aluminum 6063-T52/T6 alloy. Adjustable Blades are made from .125" thk. (nominal) extruded aluminum 6063-T52/T6 alloy. Blades approximately 31/2"

on centers.

LOUVER FACE: Full width sill with head and blades contained within

jambs.

LINKAGE: Extruded aluminum, concealed in the channel out of

the airstream. The pivots, which rotate in Celcon bearings, are .50" dia. plated and machined steel. The pivot is locked to the $\frac{5}{16}$ " dia. aluminum linkage rod

by a ¼ - 20 set screw with epoxy locking patch.

AXLES: .50" dia. aluminum "Pin-Lock" extrusion.

SEALS: Extruded silicone rubber seals at blade edge. Foam on

bottom blade. Stainless steel at jambs.

SCREEN: (When indicated, in a removable frame)

½" flattened aluminum, .051" thk.,

-or- Insect screen ¹⁸/₆ aluminum mesh, .011" dia., -or- ½" sq. mesh intermediate double crimped

aluminum wire, .063" dia.

FINISH: Mill

ACTUATOR: 120 VAC spring return normally closed.

133 in-lbs. torque.

OPTIONS

Finishes - Enamels, Epoxies, etc.

Other screens available.

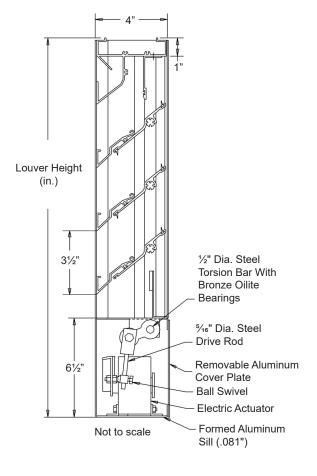
Actuators - Electric, Pneumatic, Manual, etc.

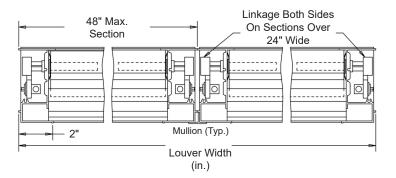
NOTES

- 1. Nominal deductions will be made to the opening size given.
- 2. Approximate shipping weight is 5.5 lbs./sq.ft.

LOUVER SIZES

| Min Panel | Max Single Panel | | | |
|-------------|------------------|--|--|--|
| 12"W x 16"H | 48"W x 96"H | | | |





| Item # | Qty | Width | Height | Width | Height | Mullion | Type | Location | | UU . |
|----------------|-----|--------|---------|-------|--------|---------|---------|----------|------|-------------------|
| | | Openir | ng Size | Louve | r Size | Mullion | Screens | | | <u>Union Made</u> |
| Arch. / Eng. : | | | | | | EDR: | | ECN: | Job: | |
| Contractor: | | | | | | | | | | |
| Project: | | | | · | | Date: | | DWN: | DWG: | |



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